



CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

900 'L' Corner Base Unit



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900 'L' Corner Base Unit

900 'L' Corner Base Parts

Parts Supplied



A



B



C



D



E



F



G



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Part Letter	Part Name	Quantity
A	End Panel*	2
B	Thin Back Panel	1
C	Thick Back Panel	2
D	Shelf	1
E	Top/Bottom Panel	2
F	Feet Blocks	6
G	Feet	6

** NOTE: End Panels are packed separately to all other parts supplied.*



CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

900 'L' Corner Base Unit

A 	B 	C 	D 	E
F 	G 	H 	J 	K
L 	M 	N 	P 	Q
R 	S 	T 	U 	
V 	X 		Y 	
W 				



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Fitting Letter	Fitting Name	Quantity
A	Metal Dowel	12
B	Metal Cam	12
C	Wooden Dowel 8 x 40mm	8
D	Wooden Dowel 5 x 25mm	
E	Connecting Screws (M/F)	3 pairs
F	Black Chipboard Screw 8 x 45mm	8
G	Countersunk Screw 8 x 1 ¼"	
H	Countersunk Screw 6 x 5/8"	12
J	Countersunk Screw 6 x ½"	10
K	Flange Head Screw 6 x ¾"	12
L	Flange Head Screw 6 x 5/8"	12
M	Euro Screw 6 x 11mm	
N	Round Head Screw 6 x 5/8"	
P	Shelf Stud	4
Q	Rubber Sleeved Shelf Stud	
R	Angle Bracket	2
S	Door Buffer Pad	4
T	5mm Plugs	14
U	35mm Bung	
V	Crown Conceal Cap	
W	Hanging Plate	
X	Plinth Clip	2
Y	Peg-o-Lock	1



CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

900 'L' Corner Base Unit

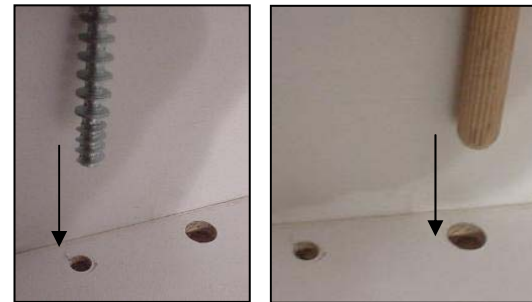
Assembly Instructions

Step 1. Insert fittings into End Panels

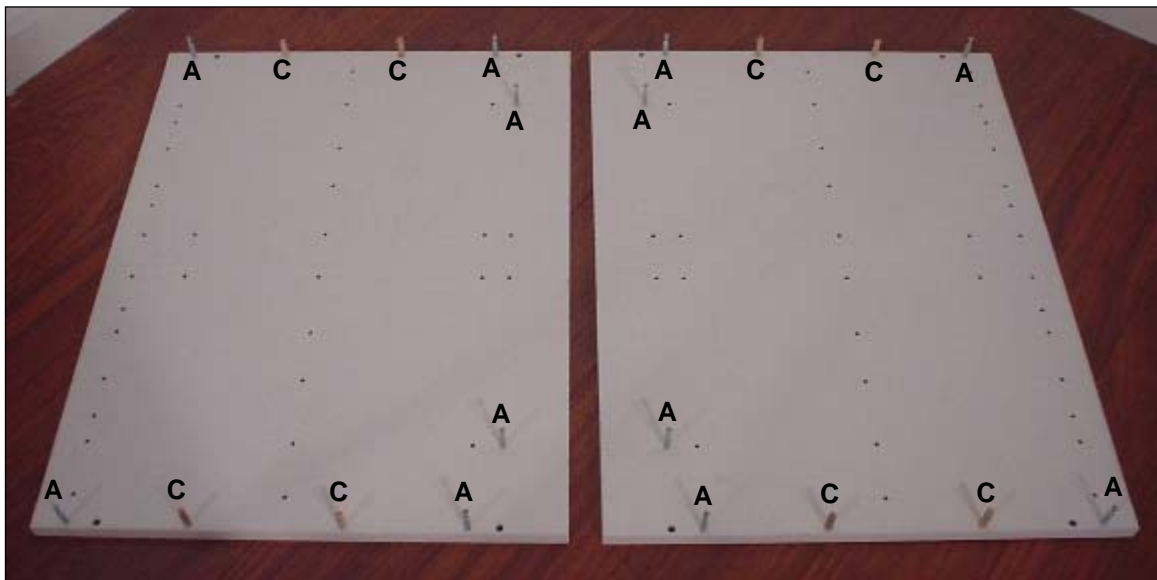
Insert Metal Dowels (fitting A) and Wooden Dowels (fitting C) into the end panel, as shown.

Mirror this for the remaining end panel.

1.1. Insert fittings A and C



1.2. Positions of fittings A and C on End Panels



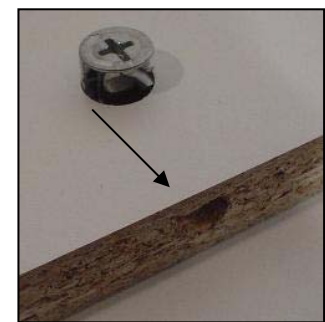
Step 2. Top/Bottom Panel

Insert the Circular Cams (fitting B) into the holes in the top panel.

Ensure the arrows on the circular cams, are pointing outwards, towards the pre-drilled edge.

Repeat for the bottom panel.

2. Insert fitting B

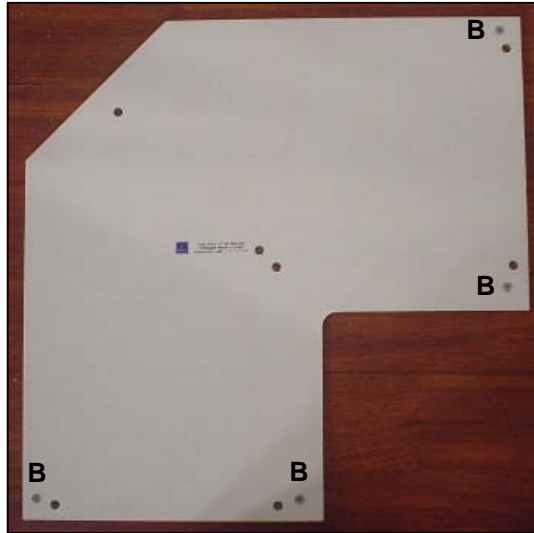




CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

900 'L' Corner Base Unit

2. Fitting B in Top/Bottom Panel



Step 3. Fit Top and Bottom Panels

Step 3.1

Take the top panel and push firmly home onto the end panel, as shown.

Ensure the cams are facing outwards.

3.1. Fit Top Panel to End Panel

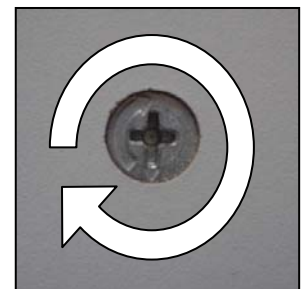


Step 3.2

Using a screwdriver, turn the circular cam clockwise to lock.

Repeat for all cams.

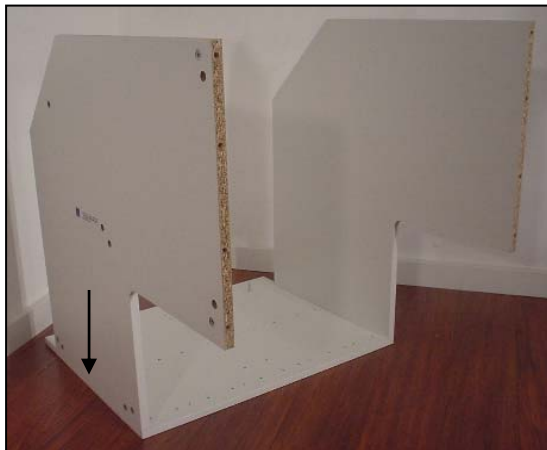
3.2. Lock Cams to secure



Step 3.3

Repeat the above, to fit the bottom panel.

3.3. Repeat to attach Bottom Panel



Step 4. Inserting Back Panel

Step 4.1

Insert the Circular Cams (fitting B) into the holes on one of the thicker back panels.

Ensure the arrows on the circular cams, are pointing outwards, towards the pre-drilled edge.

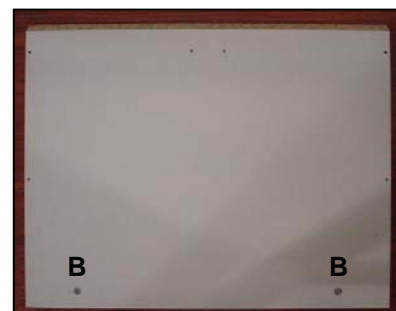
Repeat for the remaining thick back panel.

Step 4.2

Take the appropriate back panel and push it firmly home onto the end panel.

NOTE: To identify the correct back panel, ensure the cams are facing outwards as shown.

4.1. Fitting B in thick Back Panel



4.2. Insert thick Back Panel into End Panel





CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

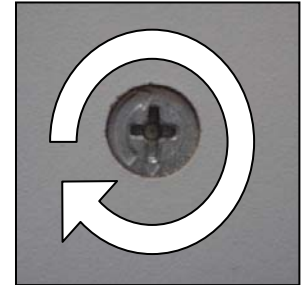
900 'L' Corner Base Unit

Step 4.3

Using a screwdriver, turn the circular cam clockwise to lock.

Repeat for all cams.

4.3. Lock Cams to secure



Step 4.4

Secure the Back Panel using four screws (fitting F) positioned as shown.

4.4. Secure thick Back Panel



Step 5. Fit remaining End Panel

Step 5.1

Push the remaining End Panel, firmly home onto the cabinet.

5.1. Fit remaining End Panel





CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

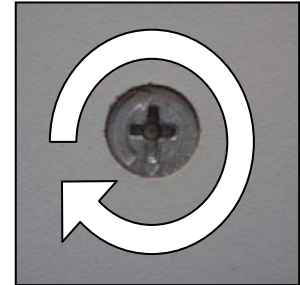
900 'L' Corner Base Unit

Step 5.2

Using a screwdriver, turn the circular cam clockwise to lock.

Repeat for all cams.

5.2. Lock Cams to secure



Step 6. Inserting Internal Shelves/Carousels

If you want to use any internal shelves or carousels, insert now.

NOTE: You WILL NOT be able to insert a shelf or carousel fitment later.

6.1. Insert Shelves/Carousels NOW



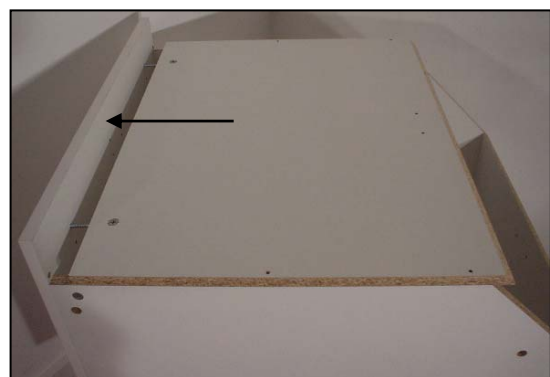
Step 7. Inserting second Back Panel

Step 7.1

Take the second back panel and slide it onto the metal dowels on the remaining end panel.

Lock cams as before.

7.1. Insert remaining thick Back Panel





CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

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Step 7.2

Using four screws (fitting F), secure the back panel to the top and bottom panels, as before.

7.2. Secure thick Back Panel



Step 8. Fit Thin Back Panel

Position the thin back panel on the top and bottom, as shown.

Ensure the face matching the colour of the cabinet, is facing inwards.

Secure the thin back panel to the top, bottom and two thicker side panels, using twelve screws (fitting L) as shown.

8. Secure thin Back Panel to Cabinet



8.2. Back View of Cabinet





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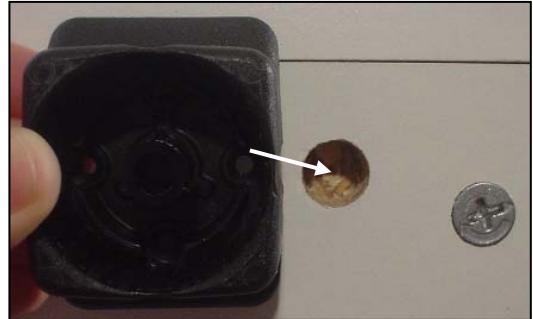
900 'L' Corner Base Unit

Step 9. Fitting Feet

Step 9.1 Attaching the Foot Blocks

On the bottom panel of the cabinet, locate the foot blocks with the flange facing the edge of the cabinet and push home.

9.1 Fix in Foot Blocks



Step 9.2 Securing Foot Blocks

To secure the foot blocks, hit the spigots 'X' with a hammer, as shown, taking care not to damage the surround.

Using two countersunk screws (fitting H), per block, secure further.

9.2 Secure Feet Blocks



Step 9.3 Push Feet into Foot Blocks

Push the adjustable feet, into the foot blocks. Adjust the height of the feet by turning them.

There is a sequence of numbers written on the feet to aid adjusting all feet to the same height.

Repeat for all six feet.

9.3 Fit Feet and Adjust Height





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Step 10. Shelving

NOTE: Shelving is optional.

When the cabinet is installed, raise shelf accordingly to the height desired.

Complete 900 'L' Corner Base Unit

