



# **CROWN IMPERIAL ASSEMBLY INSTRUCTIONS**

## **Standard Drawer Box**

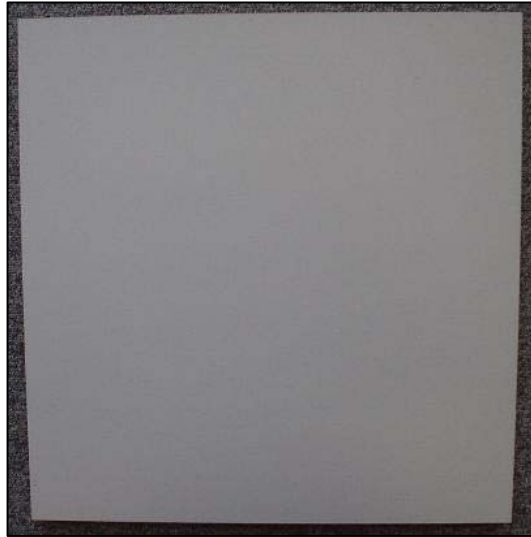


# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## Standard Drawer Box

### Standard Drawer Box Parts

#### Parts Supplied



A



B



C



D



E



F



G



# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## Standard Drawer Box

Part Letter	Part Name	Quantity		
		300-600	Deep Pan	Gallery Rail
A	Base Panel	1	2	
B	Drawer Side	1 pair	2 pairs	
C	Standard Drawer Runner	1 pair	2 pairs	
D	Back Panel	1	2	1
E	Drawer Front Fixing Clips	1 pair	2 pairs	
F	Gallery Rail		2 pairs	1 pair
G	Back Adapter	1 pair	2 pairs	1 pair



# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## Standard Drawer Box

<b>A</b> 	<b>B</b> 	<b>C</b> 	<b>D</b> 	<b>E</b> 
<b>F</b> 	<b>G</b> 	<b>H</b> 	<b>J</b> 	<b>K</b> 
<b>L</b> 	<b>M</b> 	<b>N</b> 	<b>P</b> 	<b>Q</b> 
<b>R</b> 	<b>S</b> 	<b>T</b> 	<b>U</b> 	
<b>V</b> 	<b>X</b> 		<b>Y</b> 	
<b>W</b> 				



# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## Standard Drawer Box

Fitting Letter	Fitting Name	Quantity		
		Standard (300-600)	Deep Pan (1000)	Gallery Rail
A	Metal Dowel		4	
B	Metal Cam		4	
C	Wooden Dowel 8 x 40mm			
D	Wooden Dowel 5 x 25mm			
E	Connecting Screws (M/F)			
F	Black Chipboard Screw 8 x 45mm		4	
G	Countersunk Screw 8 x 1 ¼"			
H	Countersunk Screw 6 x 5/8"			
J	Countersunk Screw 6 x ½"	12	8	4
K	Flange Head Screw 6 x ¾"			
L	Flange Head Screw 6 x 5/8"			
M	Euro Screw 6 x 11mm	4	8	
N	Round Head Screw 6 x 5/8"	4	8	
P	Shelf Stud			
Q	Rubber Sleeved Shelf Stud			
R	Angle Bracket			
S	Door Buffer Pad			
T	5mm Plugs			
U	35mm Bung			
V	Crown Conceal Cap			
W	Hanging Plate			
X	Plinth Clip			



# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## *Standard Drawer Box*

Y	Peg-o-Lock			
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# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## Standard Drawer Box

### Preparation

#### Position of Runners

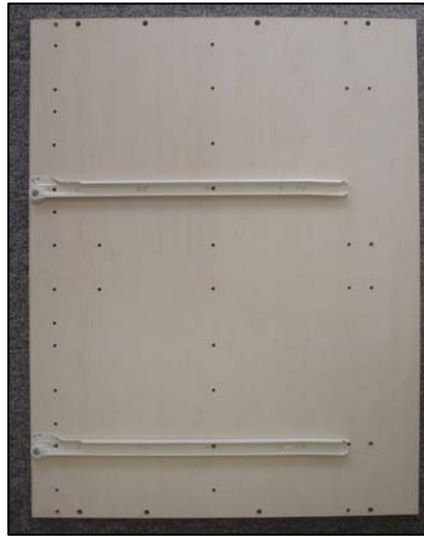
The drawer runners must be fixed to both end panels, before assembling the base unit. Fix the runners, using the holes shown. The positioning of the runners, is as shown:



Drawer Line



2 Drawer Pack



3 Drawer Pack



4 Drawer Pack



5 Drawer Pack





# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

*Standard Drawer Box*



# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## Standard Drawer Box

### Assembly Instructions

#### Step 1. Fixing the Sides

##### Step 1.1

Take the base panel, and slide it into the groove on one of the metal sides.

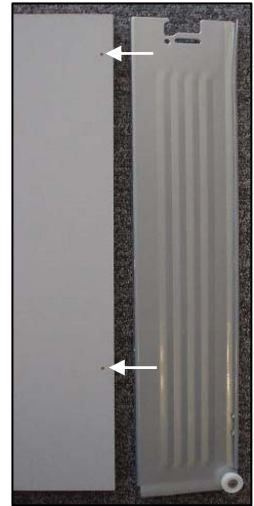
##### Step 1.2

Secure using two screws (fitting H) positioned as shown, to fix the side to the base panel.

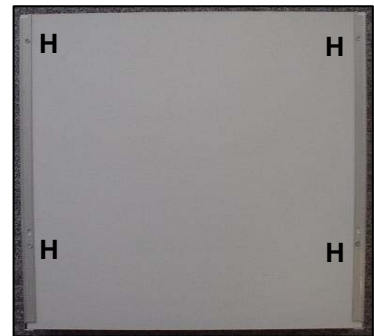
##### Step 1.3

Repeat this for the other side.

1.1-1.2. Fit first Side



1.3. Repeat for other side





# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## Standard Drawer Box

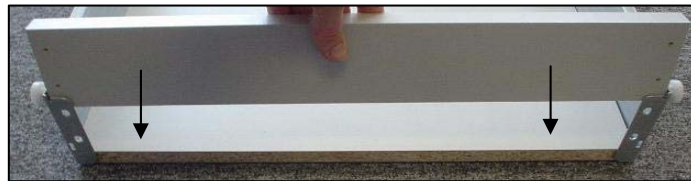
### Step 2. Back Panel

#### Step 2.1

Slide the Back Panel into the back of the two sides, as shown.

\*NOTE: If you are assembling a Standard Pan Drawer, a higher back panel will be supplied.

2.1 Slide back panel in between two drawer sides



### Step 3. Side Two

Repeat steps 1 and 2 to attach the second side:

Slide the opposite side onto the base and fix using two screws (type 3). Fix on the metal adapter, and insert the back panel. Fix using two screws (type 2) as shown, using the same pre-drilled holes locations.

\* If assembling deep drawer do not fix gallery rails to drawer box.  
See Fixing Gallery Rail Instructions on Page 11.

3. Standard Drawer Box



3. Deep Pan Drawer Box





# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## Standard Drawer Box

### Step 4. Drawer Front Fixing Clips

Take the drawer front and lay it face down. Locate the drawer front fixing clips, and fix to the drawer front, using two screws (fitting J) in the pre-drilled holes.

Repeat on both sides.

**\* If assembling deep drawer do not fix drawer front yet!** Go to Fixing Gallery Rail Instructions on Page 11.

**\* NOTE:** The Drawer Front Fixing Clips should be fit, so that there is a larger space at the top, rather than at the bottom.

### 4. Attach Drawer Front Fixing Clips to Drawer Front



Drawer Front Fixing Clips on Drawer Front

**Top**



**Bottom**

Drawer Front Fixing Clips on Deep Drawer Front





# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## Standard Drawer Box

### Step 5. Fix Drawer Front to Drawer Box

Take the Drawer Front and push it onto the Drawer Box, sliding the side into the front lock, as shown.

Secure by tightening the screw shown, on the front lock, located on the inside of the drawer.

#### 5. Fix Drawer Front Fixing Clips Locks to Drawer Box



### Step 6. Vertical Adjustment of Drawer Box

To adjust the vertical position of the Drawer Box, use a screwdriver to adjust the screw, shown.

#### 6.1 Adjust vertical alignment of the drawer box





# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## *Standard Drawer Box*

### Complete Standard Drawer Box (excluding Drawer Front)



**\* NOTE: Continue with instructions if fitting a Deep Pan Drawer Box**



# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## *Standard Drawer Box*

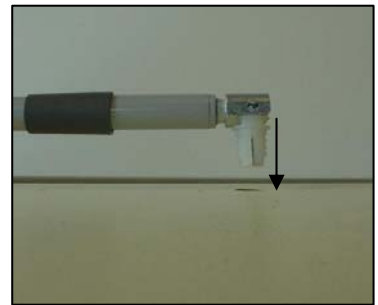
### Fixing Gallery Rail Instructions

*(For Deep Drawer Boxes)*

#### Step 1.

Place drawer front so the underside is facing upwards, and hold rail parallel to drawer front. Push white expanding insert into the pre-drilled hole, on the drawer front.

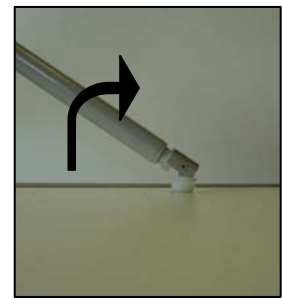
#### 1. Insert Gallery Rail



#### Step 2.

Once the rail is clicked in, raise the rail upwards to lock in place

#### 2. Raise Gallery Rail



#### Step 3.

Slide the plastic cover to the end as shown, to conceal the fixing mechanism

#### 3. Fix Gallery Rail





## CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

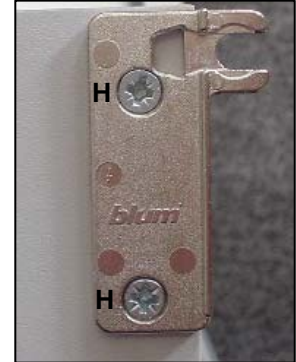
### Standard Drawer Box

#### Step 4.

Take a back bracket and fix using two screws (fitting H) to the back panel, at the top, as shown.

Repeat for the second back bracket.

#### 4. Secure Back Bracket



#### Step 5.

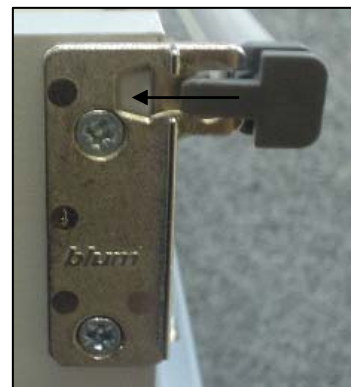
Proceed with steps 4 to 5 of the Standard Drawer Box Instructions.

#### Step 6.

After attaching the drawer front to the drawer box, insert the other end of the rail into the metal adapter as shown, located at the back of the drawer.

The end of the rail needs to be pushed in, until a “click” sounds is made.

#### 6. Fix Gallery Rail to Drawer Back





# CROWN IMPERIAL ASSEMBLY INSTRUCTIONS

## Standard Drawer Box

### Step 7.

Ensure the drawer front is vertical.

If not vertical, twist the rails to adjust until the drawer front is is.

### 7. Rotate Rail to Align Drawer Front



### Complete Deep Pan Drawer Box (Complete with drawer front)



NOTE: If assembling a Deep Pan Drawer Box, a Gallery Rail pack will be supplied, with a 600 back panel. Therefore it may have to be reduced in size for a 300, 400 or 500 as necessary.